

Product Information ISO Class 6 — 8 Cleanroom Class 1000 – 100,000 EU Grade C/D

Twillx[®] 1622 100% Cotton Woven Cleanroom Wiper

Twillx[®] 1622 is an environmentally friendly wipe that has been designed for ISO Class 6 (Class 1000) and above cleanroom applications. Twillx[®] 1622 is 100% biodegradable. It is made from 100% cotton woven in a twill pattern and bias cut to minimise contamination. Twillx[®] 1622 is engineered for tough cleaning applications requiring absorbency, strength and heat resistance.



Key Attributes

- 100% woven cotton
- No binders or other additives
- Bias cut and tight weave construction

Benefits

- Excellent strength and durability
- Good absorbency
- High heat resistance
- Excellent resistance to the buildup of electrostatic discharge in 40-60% RH environments
- Works well with IPA and other solvents
- Autoclavable

Applications

- Ideal for high temperature equipment cleaning and diffusion furnaces
- Absorbent, low linting work surface material
- Cleaning, polishing and burnishing of metallic and nonmetallic magnetic media disk surfaces
- Cleaning of solvent spills
- Compatible with ISO Class 6 (Class 1000) cleanroom applications and above

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Technical Data:

Attribute		Units	Value	Test Method	
Basis Weight		g/m ²	175	TAPPI T-410	
Caliper		μm	366	TAPPI T-411	
Fibres	≥100µm	fibres/cm ²	60	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.2 modified	
Particles	≥0.5µm	x10 ³ /cm ²	17	IEST-RP-CC004.4 Sec 7.1.3/Sec 7.2.1 modified	
Sorbency	Capacity	mL/m²	330	IEST-RP-CC004.4 Sec 9.1 / Sec 9.2 modified	
	Efficiency	mL/g	1.9		
	Rate	seconds	10		
Non-Volatile Residue	DI Water	g/m ²	0.047	IEST-RP-CC004.4 Sec 8.1.2	
	IPA	g/m ²	0.052		
Ions	Na⁺	ppm	60	IEST-RP-CC004.4 Sec 8.2.2	
	K+	ppm	0.72		
	Ca++	ppm	2.6		
	Mg ⁺⁺	ppm	2.2		
	CI-	ppm	4.1		
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product specifications.

Due to differences in test methods applied and equipment utilised by different wiper manufacturers, valid product comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions
 Third party testing can be performed upon request

Order Information:

Product	Number	Size	Shts/pk	Pks/cs
Twilx [®] 1622	T1622.0909.8	9x9" (23x23cm)	300	8
Twillx [®] 1622	T1622.1212.4	12x12" (30x30cm)	150	4



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